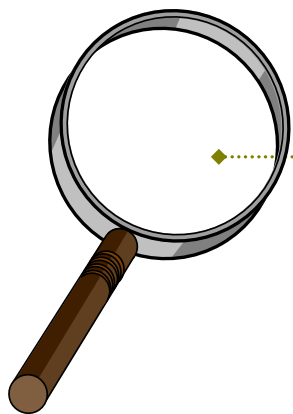
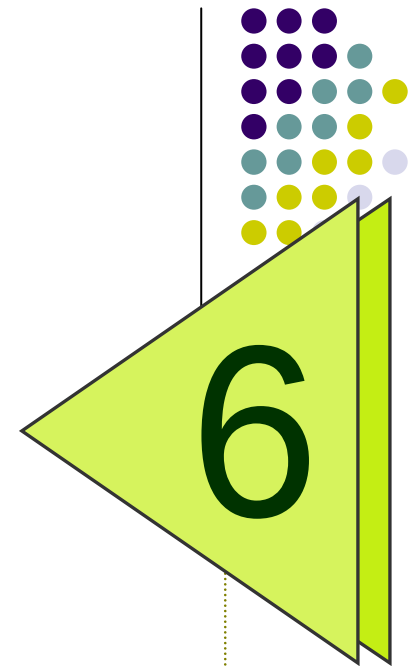


表面輪廓 及其量測





波紋 (高通濾波)

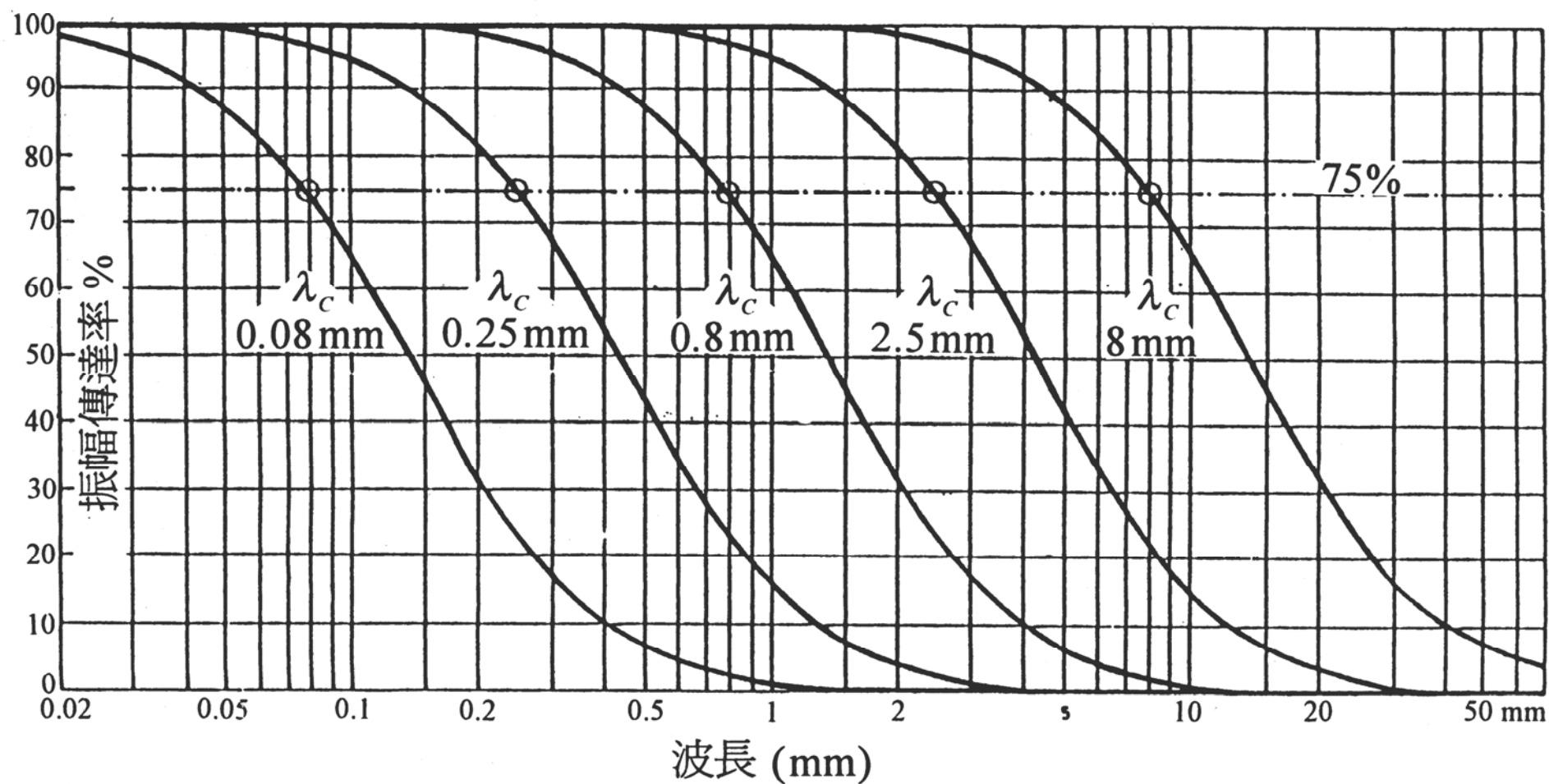


圖 6-1-1 輪廓之濾波特性圖 (德國 Mahr 公司操作手冊 , NO, 6800032 , P29)

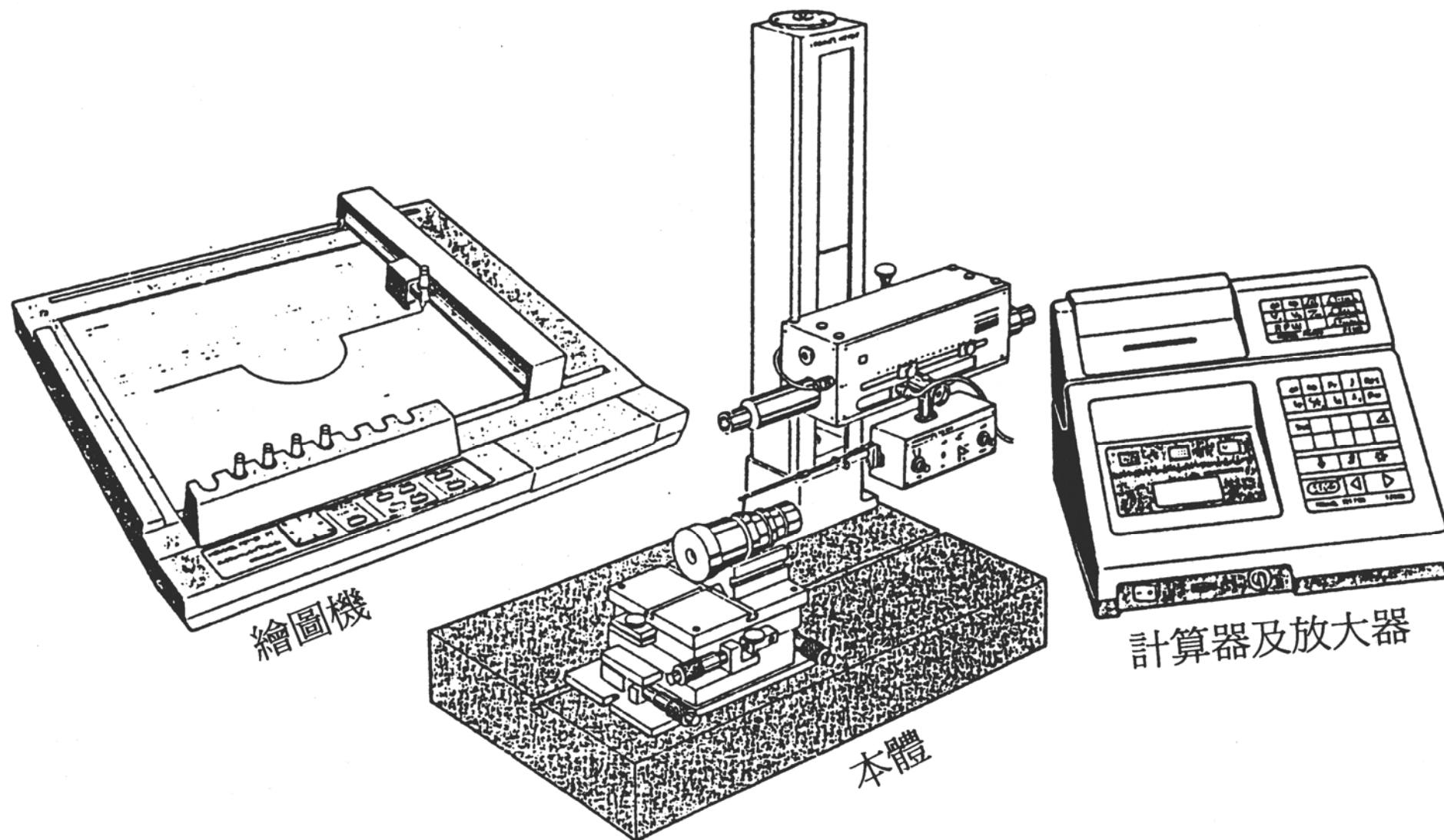
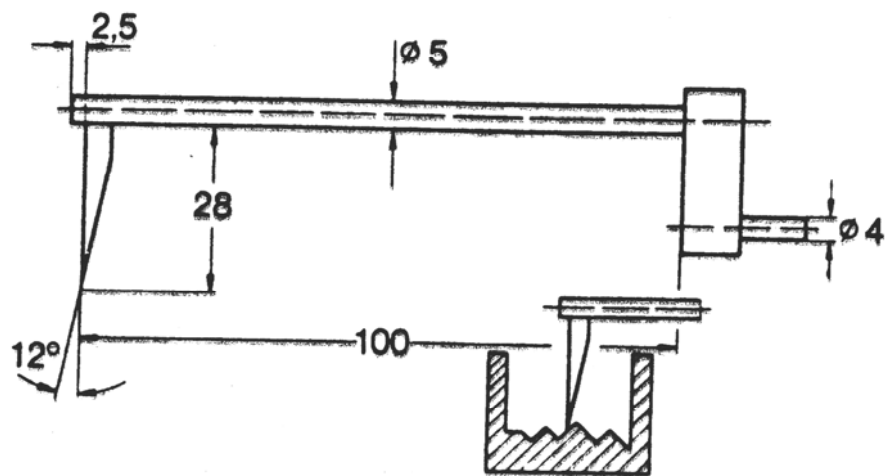
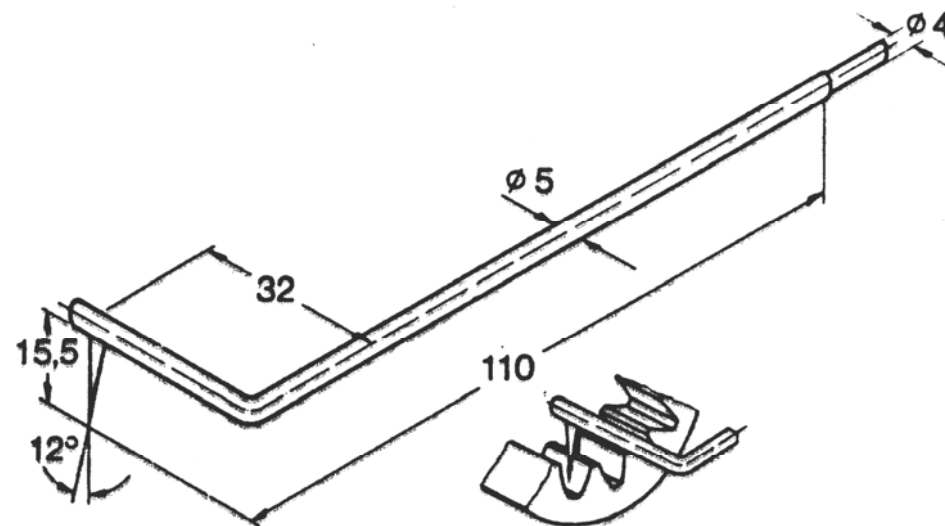


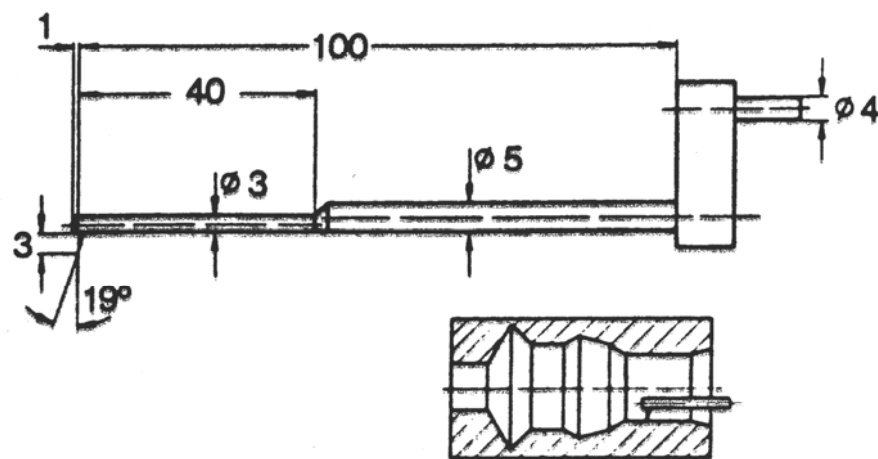
圖 6-3-1 輪廓量測儀 (德國 Hommel 公司出品，志邁科技公
司提供)



(a) 直支臂



(b) 偏位支臂



(c) 小孔用支臂

圖 6-3-2 探針與支臂

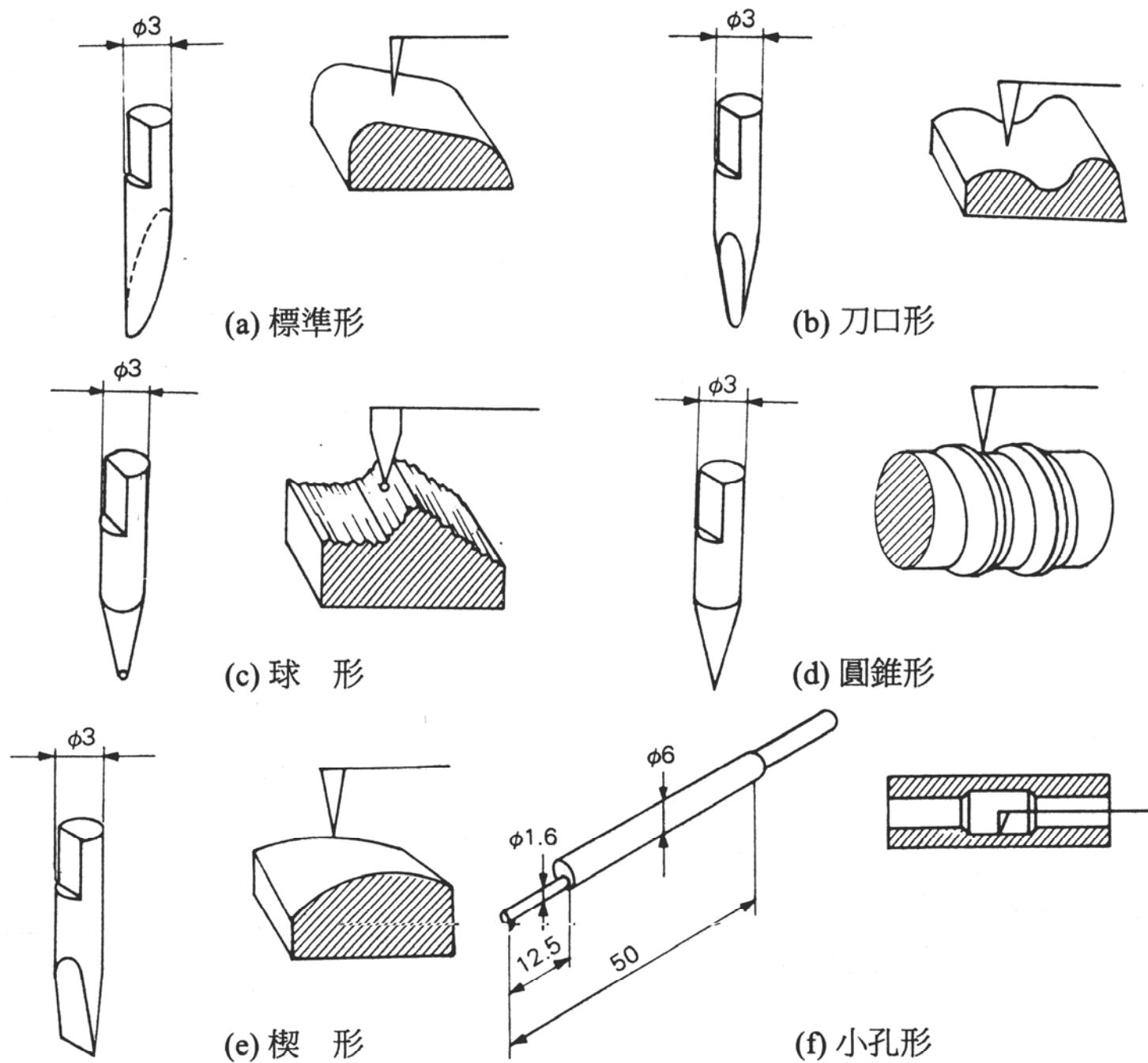


圖 6-3-3 探針之針尖形狀 ([22])

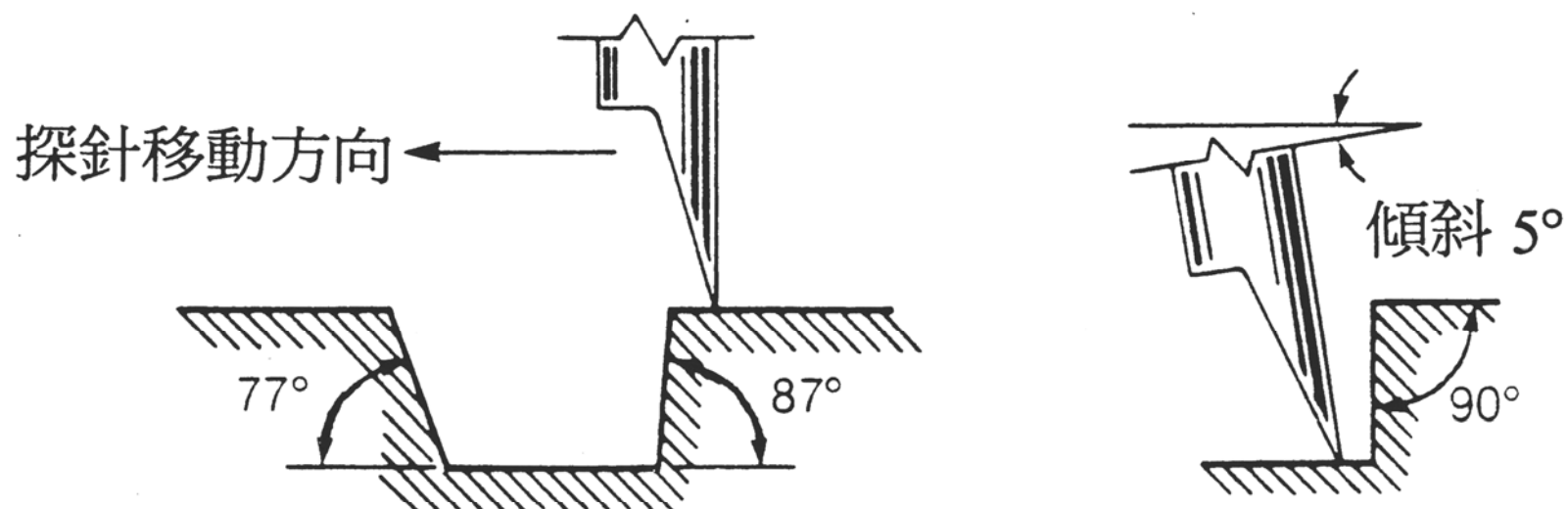


圖 6-3-4 探針運動方向與工件角度之關係

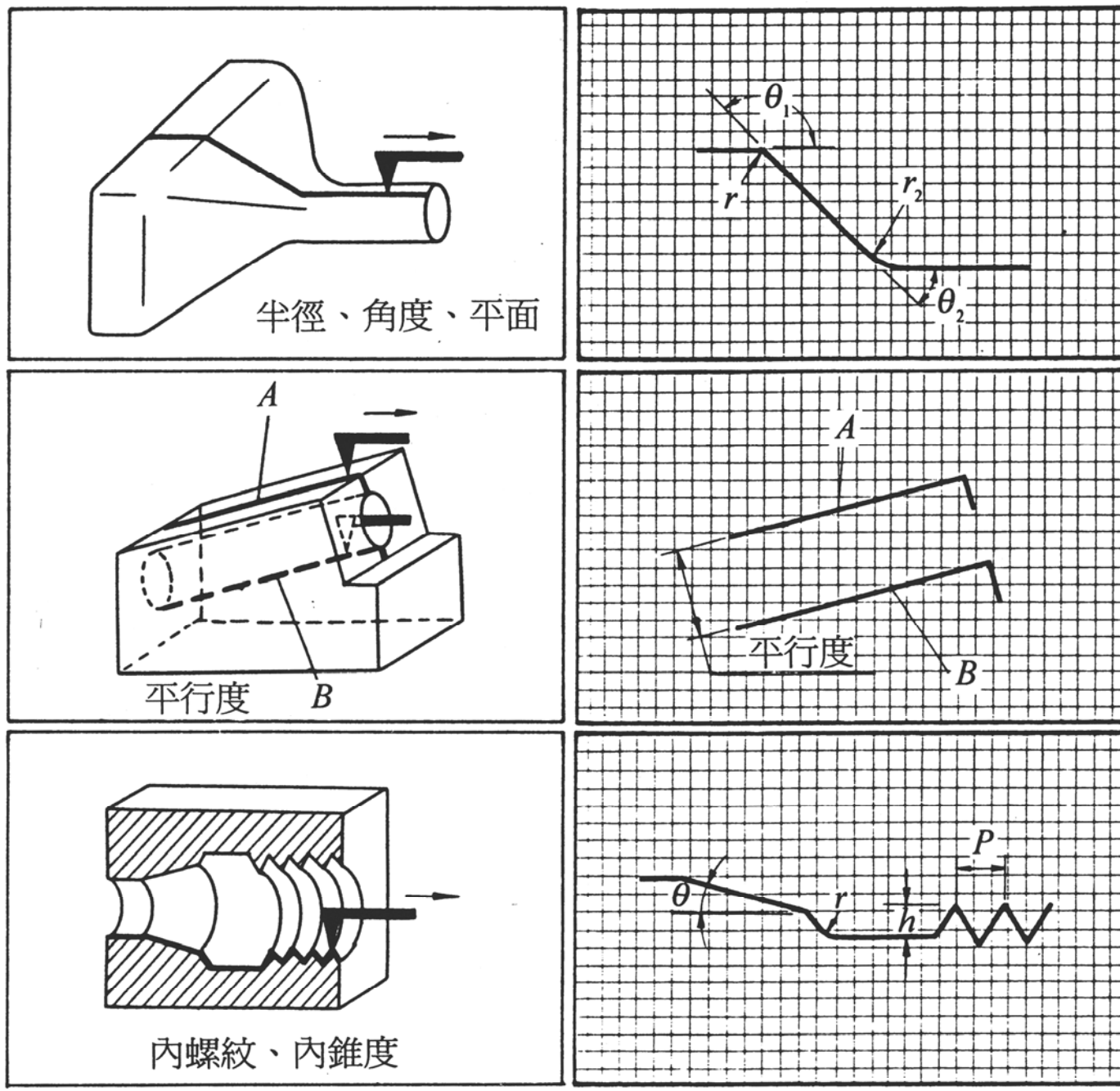


圖 6-3-5 輪廓量測工件實例 ([25])

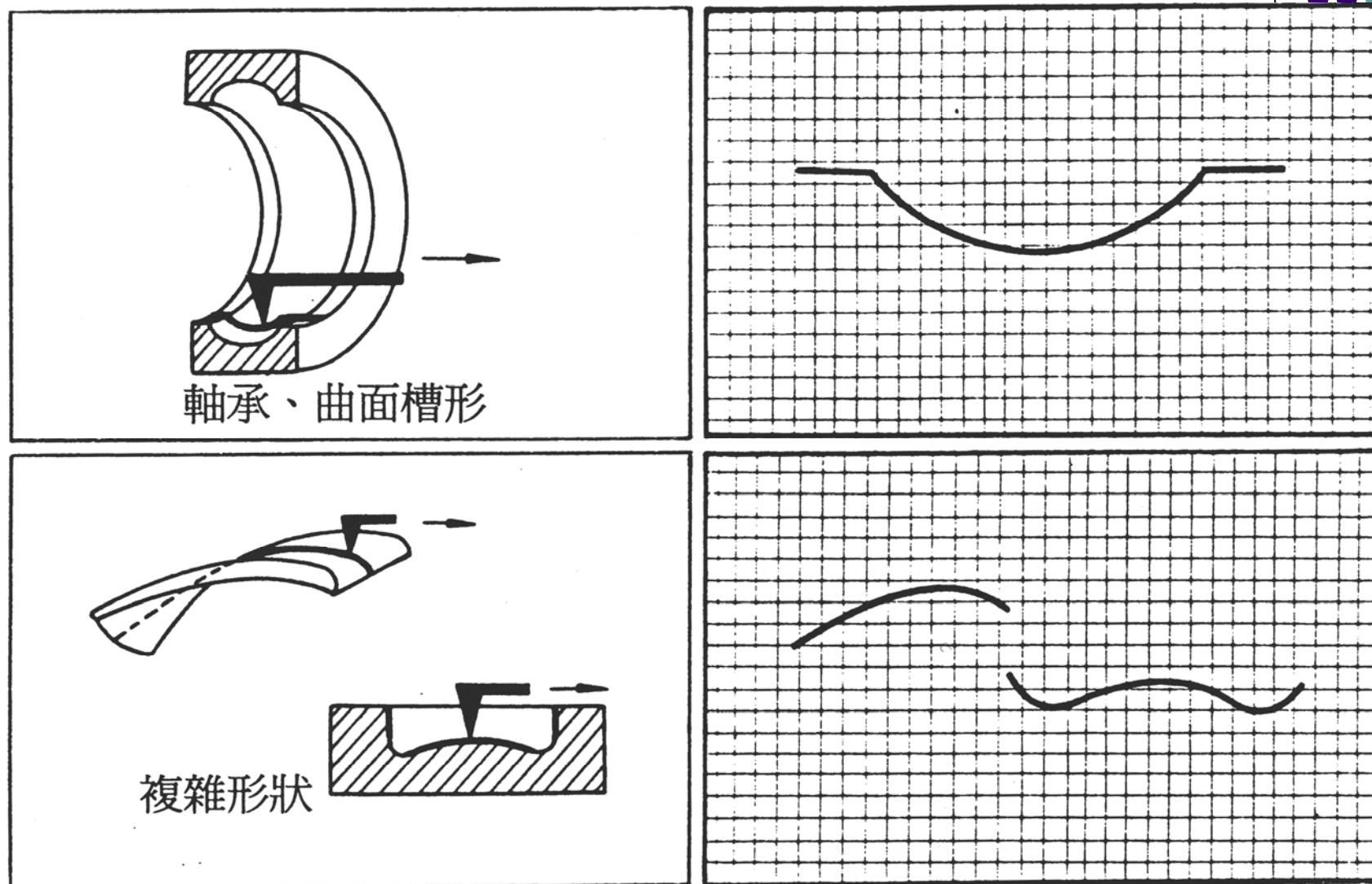
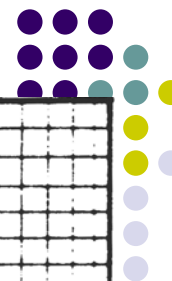


圖 6-3-5 輪廓量測工件實例 ([25])

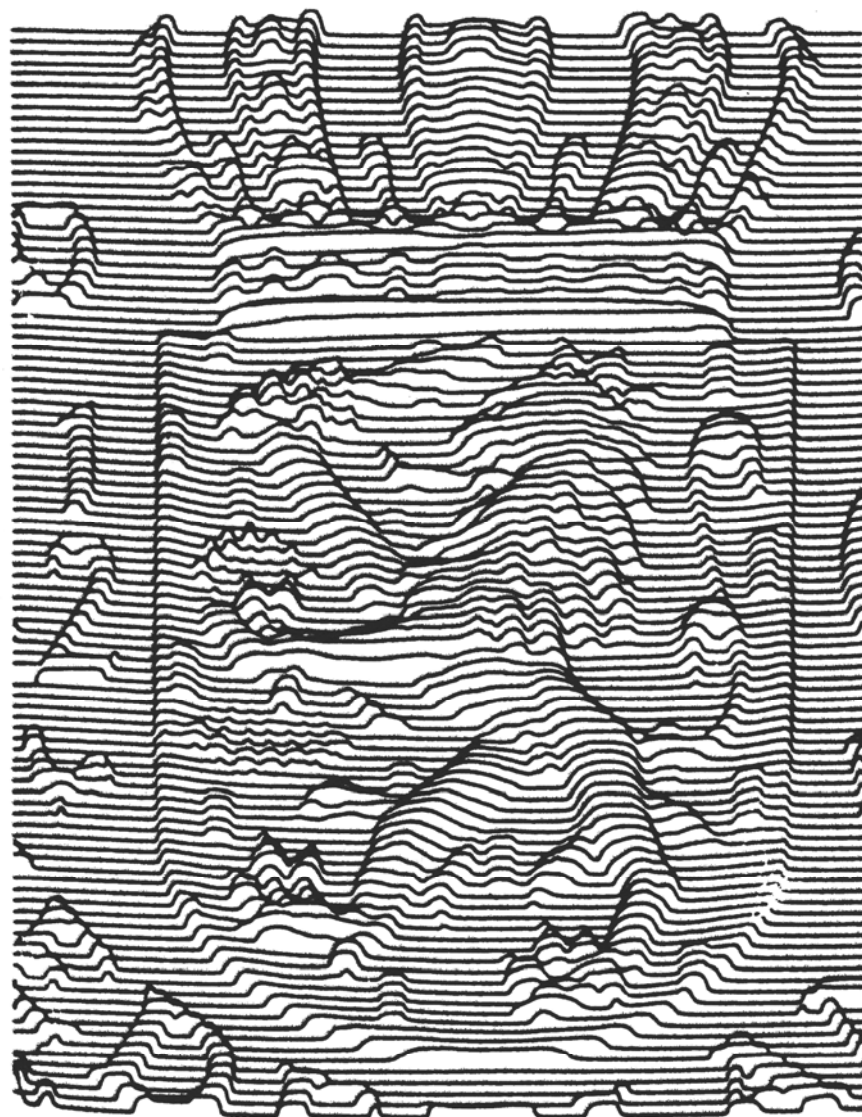
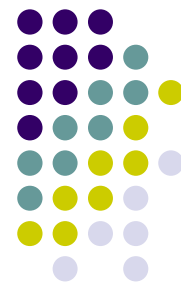


圖 6-4-1 三次元輪廓之量測 (台灣三豐公司提供)